

Southwest Oilfield Products, Inc. stocks and sells repair kits for the popular 4" 7500 PSI Demco Gate Valve. There are two kits available. The minor kit contains expendable items that require periodic service or replacement. The major repair kit contains items included in the minor repair kit plus items that are ordinarily replaced during a major over haul of the valve. Our kits contain parts of the highest quality and are 100% interchangeable with Demco parts.

MAJOR REPAIR KIT — ASSEMBLY PART NO. SWJ025177-10474

BILL OF MATERIALS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	M450505-99	GATE CLIP
2	1	J015853-008-99	VEE PACKING W/BUSHING
3	1	2140684-01-99	STEM
4	1	2712426-11-99	BONNET SEAL
5	1	2139746-01-99	SEAT
6	1	2171267-01-99	GATE
7	1	J005526-228-99	HOUSING SEAL
8	2	M452290-99	BODY WEAR RING
9	2	2712787-04-99	WEAR RING SEAL
10	1	J0023888-99	STEM SCREW W/BEARING
11	1	2712425-13-99	SECONDARY SEAL

MINOR REPAIR KIT — ASSEMBLY PART NO. SWJ025177-00474

BILL OF MATERIALS

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	M450505-99	GATE CLIP
2	1	2712426-11-99	BONNET SEAL
3	1	2139746-01-99	SEAT
4	1	2171267-01-99	GATE
5	2	M452290-99	BODY WEAR RING
6	2	2712787-04-99	WEAR RING SEAL

